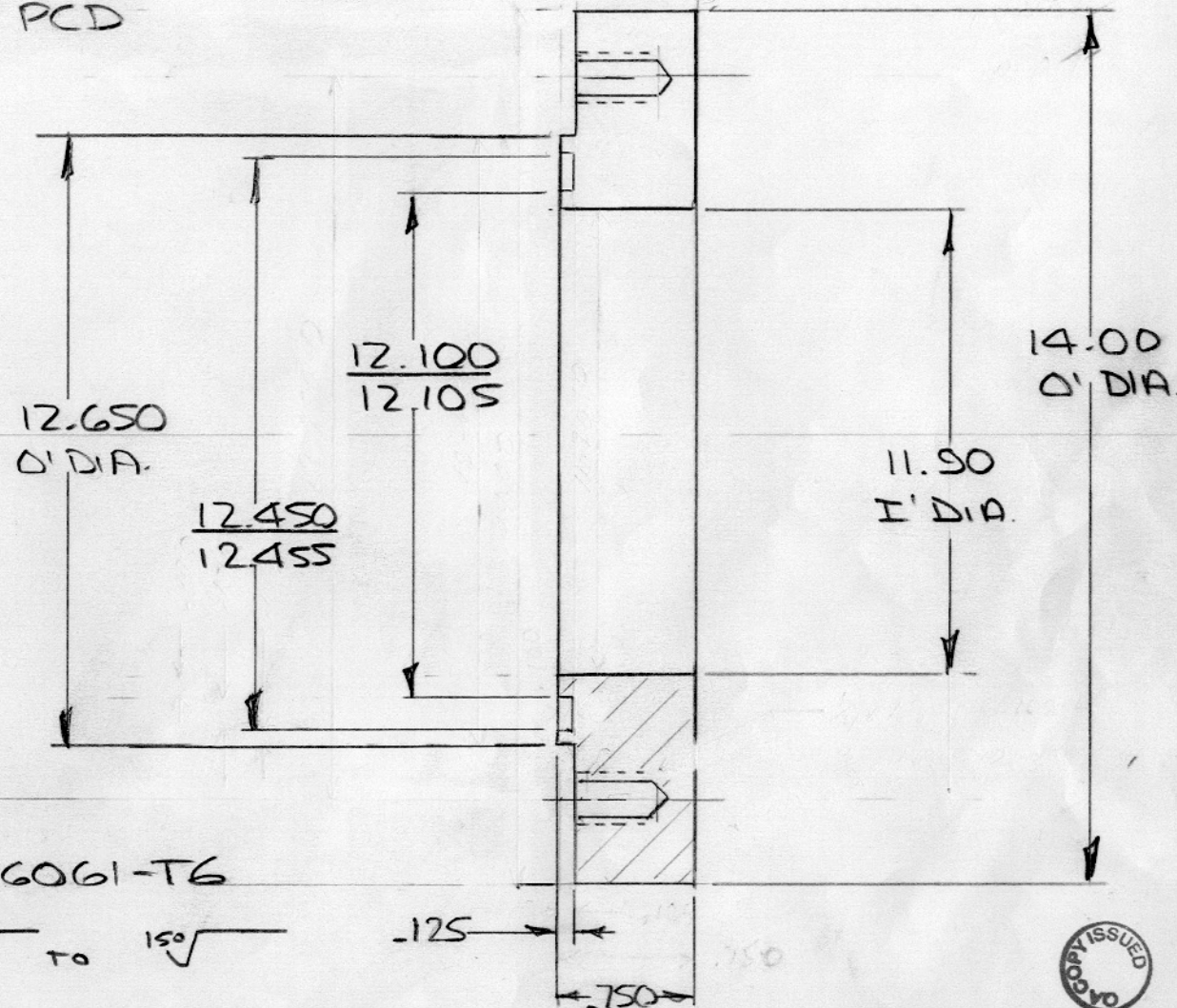
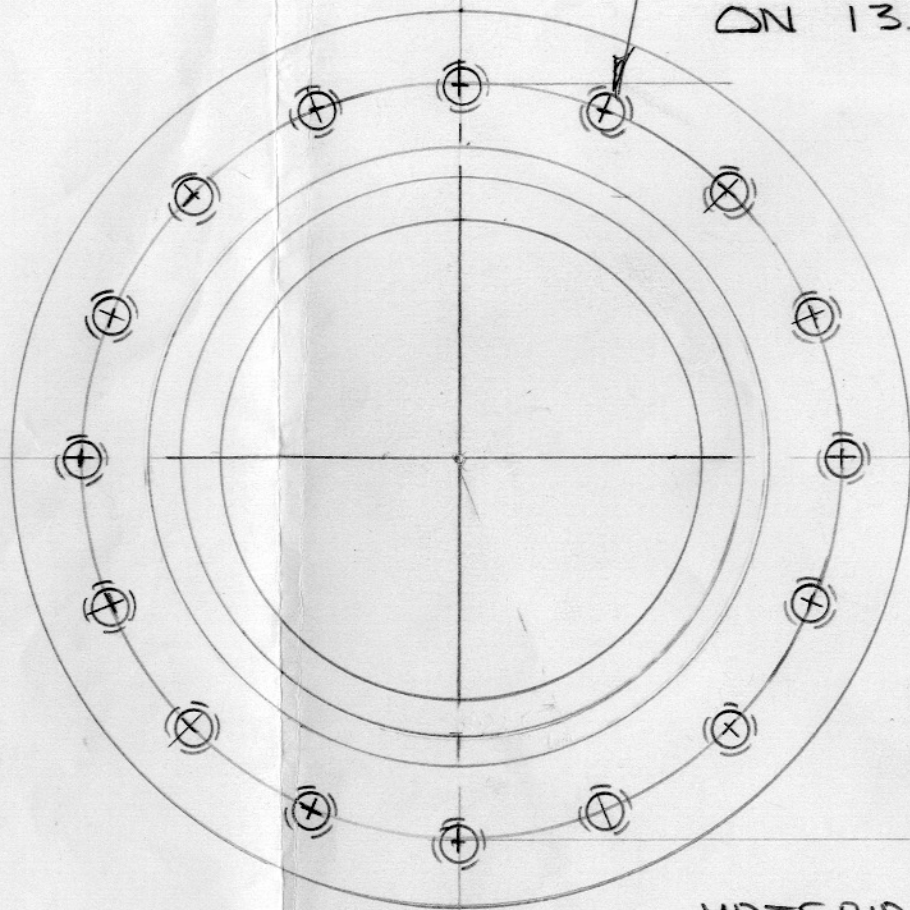


1/4-28 HELICOIL - 3/8" THREAD DEPTH
 16 EQ' SPACES ON 13.250 PCD



MATERIAL : 6061-T6

FINISH: 125 $\sqrt{\quad}$ TO 150 $\sqrt{\quad}$



REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523		QTY. REQUIRED	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC. / VENDOR
DRAWN		BASIC CODE	DIA. DASH NO N=HEAD NEAR SIDE F=HEAD FAR SIDE	APPROVAL	CONTRACT NO.	DRAWN RMK	DATE FEB 11 1992	DART AERO ACCESSORIES INC	
APPROVED		D=HIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO W=SPOTWELD						
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL. S. 7742 5. HOLES PER AND 10387 LIMITS 1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES .XX° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES 8=MS20470AD 99=MS20426AD	CHECKED JTB CLIENT	TITLE TOP COVER SEAL PLATE CODE D2083 SCALE SHT OF	REV.				

REPORT ALL DISCREPANCIES — DO NOT SCALE